



# IMEKO

International Measurement Confederation

**Measurement for Diagnostics, Optimization and Control**

Technical  
Committee  
**TC10**



SZTAKI



CENTRE OF  
EXCELLENCE **EPIC**  
Production Informatics and Control

## 19<sup>th</sup> IMEKO TC10 Conference

# “MACRO meets NANO in Measurement for Diagnostics, Optimization and Control” *Delft, The Netherlands on September 21-22,* **2023**



### Opening Ceremony

**Dr. Zsolt János VIHAROS**

Senior research fellow, Institute for Computer Science and Control

Vice Dean for Science of the John von Neumann University

President of the Hungarian Member Organisation (MO) of IMEKO

**Chairperson, IMEKO TC10 on Measurement for Diagnostics, Optimization and Control**



Seeing beyond

**PI**

# 19<sup>th</sup> IMEKO TC10 Conference: “MACRO meets NANO in Measurement for Diagnostics, Optimization and Control”

## INVITATION

The International Measurement Confederation IMEKO, Technical Committee 10 on Measurement for Diagnostics, Optimization and Control (<https://www.imeko.org/index.php/tc10-homepage>) kindly invites you to attend the

**19<sup>th</sup> IMEKO TC10 Conference: “MACRO meets NANO in Measurement for Diagnostics, Optimization and Control”**

**Delft, The Netherlands on September 21-22, 2023.**

The Conference is a forum for **advancing knowledge and exchange ideas** on methods, principles, instruments, technologies and IT tools, standards, industrial applications, conformity assessment, quality management and measurement challenges **on Diagnostics, Optimization and Control** as well as **their diffusion across the scientific community. Participants have an excellent opportunity to meet** top specialists from industry and academia all over the world and to enhance their international cooperation. The programme will feature scientists and experts as **leading keynote speakers** for selected presentations on the conference’s main topics.

# About IMEKO

## International Measurement Confederation

**IMEKO** is a **non-governmental federation** of **41 Member Organizations** individually concerned with the ***advancement of measurement technology***. Its fundamental objectives are the promotion of

- international **interchange of scientific and technical information**
- in the field of **measurement and instrumentation** and
- the enhancement of **international co-operation among scientists and engineers from research and industry**.

Founded in  
**1958**  
Budapest  
**Hungary**

**Hungary is  
hosting the  
secretariat**



## An example from the history: 2<sup>nd</sup> IMEKO World Congress



**Budapest, Hungary, 1961**

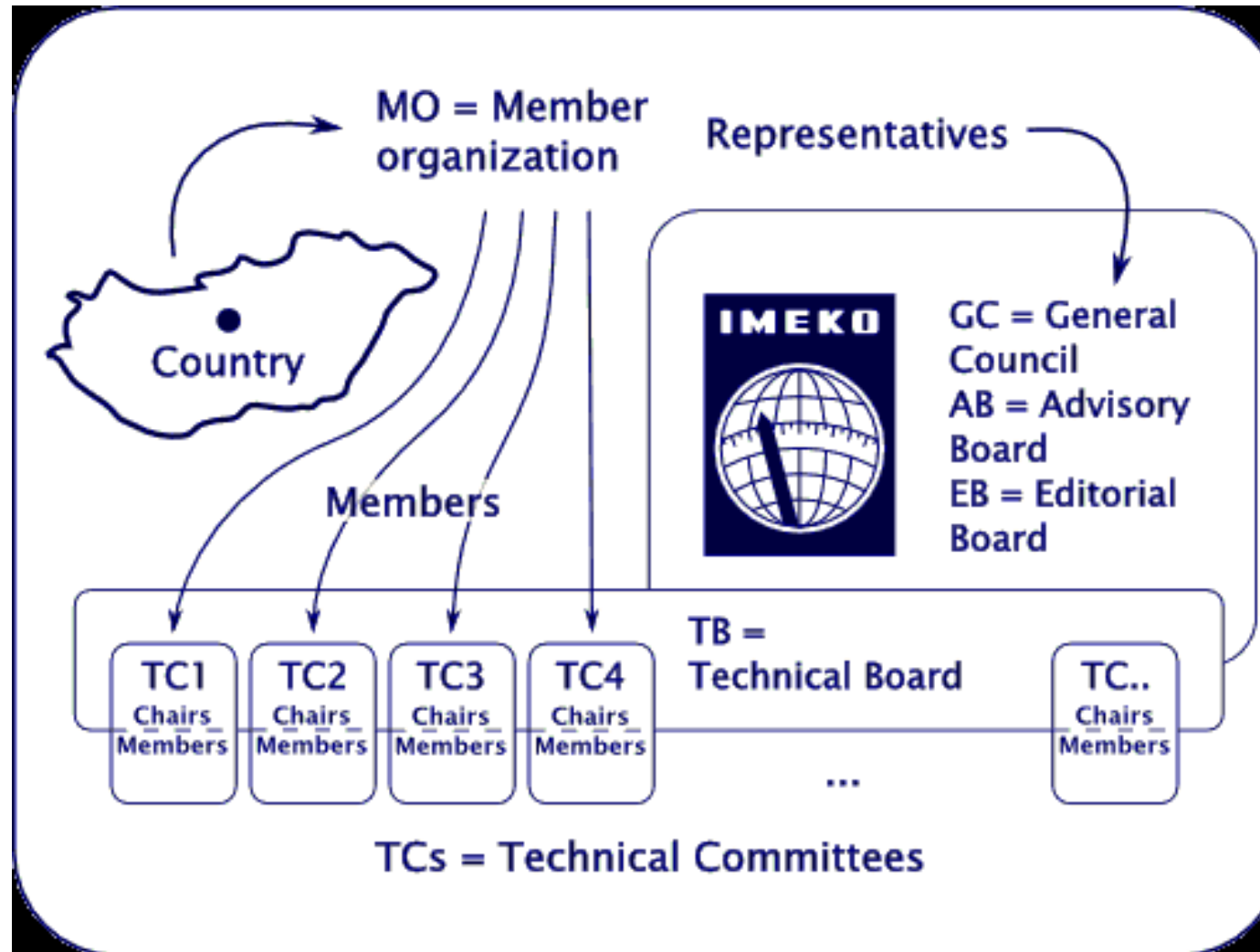


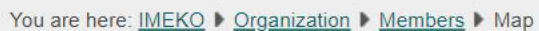
The IMEKO President, Professor Frank Härtig, brought a toast at the festive dinner. As part of the celebration, the cake was served.



# About IMEKO

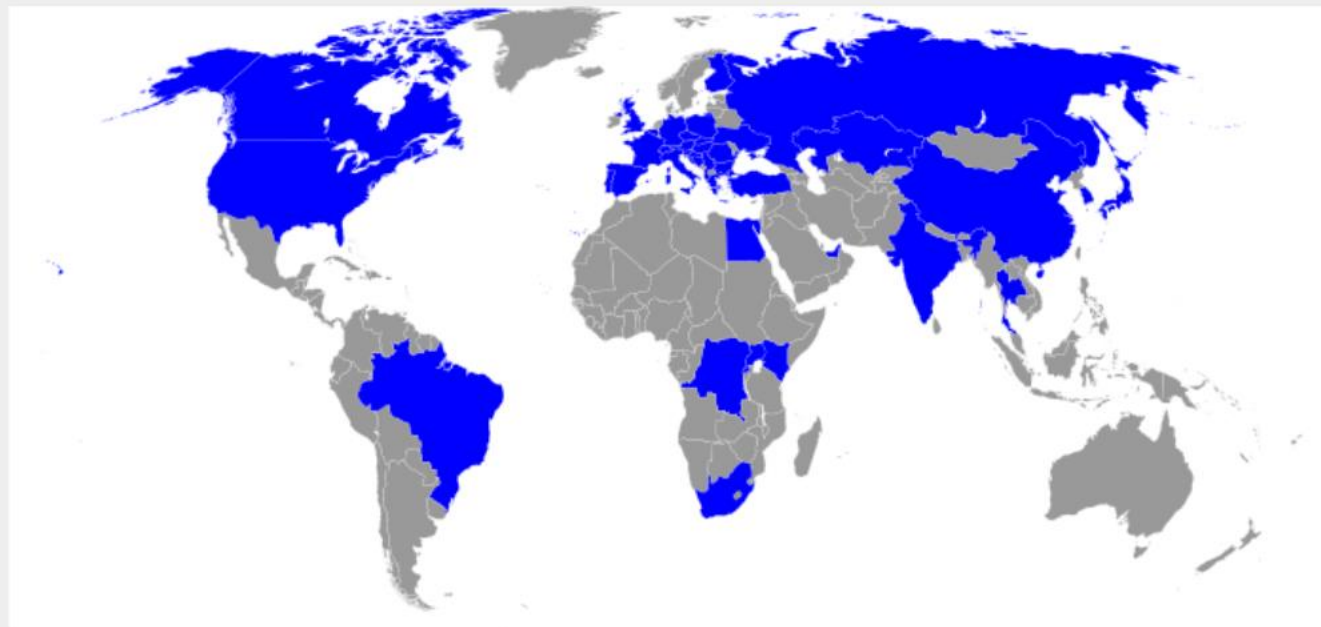
## International Measurement Confederation





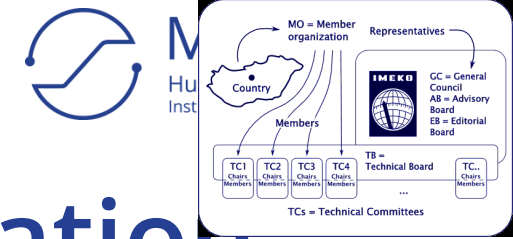
## Technical Committees

Map of the World with Countries having an IMEKO Member Organization or Institute



# About IMEKO

## International Measurement Confederation



- TC1 Education and Training in Measurement and Instrumentation (established in: 1967)
- TC2 Photonics (established in 1962)
- TC3 Measurement of Force, Mass and Torque (1967-1998: Measurement of Force and Mass)
- TC4 Measurement of Electrical Quantities (established in 1984)
- TC5 Hardness Measurement (established in 1973)
- TC6 Digitalization (until 2020: Vocabulary Committee)
- TC7 Measurement Science (1975-1993: Measurement Theory)
- TC8 Traceability in Metrology (established in 1972)
- TC9 Flow Measurement (established in 1976)
- **TC10 Diagnostics, Optimization & Control (established in 1976)**
- TC11 Measurement in Testing, Inspection and Certification
- TC12 Temperature and Thermal Measurements (established in 1979)
- TC13 Measurements in Biology and Medicine (established in 1980)
- TC14 Measurement of Geometrical Quantities (established in 1980)
- TC15 Experimental Mechanics (established in 1984)
- TC16 Pressure and Vacuum Measurement (established in 1986)
- TC17 Measurement in Robotics (established in 1987)
- TC18 Measurement of Human Functions (established in 1998)
- TC19 Environmental Measurements (established in 1999)
- TC20 Measurements of Energy and Related Quantities (1999 - 2010: Measurement Techniques for the Construction Industry, 2010 - 2015: Energy Measurement)
- TC21 Mathematical Tools for Measurements (established in 2004)
- TC22 Vibration Measurement (established in 2005)
- TC23 Metrology in Food and Nutrition (established in 2006)
- TC24 Chemical Measurements (established in 2008)
- TC25 Quantum Measurements and Quantum Information (established in 2021)



# IMEKO TC10 History (19 Conferences + 17/23 World Congresses)



## IMEKO TC10 Events

Name	Year	Place	Country
<a href="#">TC10 Conference 2022</a>	2022	Warsaw	POLAND
<a href="#">TC10 Conference 2020 (ONLINE)</a>	2020	Dubrovnik	CROATIA
<a href="#">TC10 Conference 2019</a>	2019	Berlin	GERMANY
<a href="#">TC10 Workshop on Technical Diagnostics 2017</a>	2017	Budapest	HUNGARY
<a href="#">TC10 Workshop on Technical Diagnostics 2016</a>	2016	Milano	ITALY
<a href="#">TC10 Workshop on Technical Diagnostics 2014</a>	2014	Warsaw	POLAND
<a href="#">TC10 Workshop 2013</a>	2013	Florence	ITALY
<a href="#">TC10 Workshop 2010</a>	2010	Krakow	POLAND
<a href="#">TC10 International Workshop on Technical Diagnostics 2008</a>	2008	Budapest	HUNGARY
<a href="#">TC10 Conference 2005</a>	2005	Budapest	HUNGARY
<a href="#">TC10 Symposium 2001</a>	2001	Compiègne	FRANCE
<a href="#">TC10 Symposium 1999</a>	1999	Wroclaw	POLAND
<a href="#">TC10 Workshop 1995</a>	1995	Trondheim	NORWAY
<a href="#">TC10 Symposium 1992</a>	1992	Dresden	GERMANY
<a href="#">TC10 Workshop 1991</a>	1991	Warsaw	POLAND
<a href="#">TC10 Symposium 1990</a>	1990	Helsinki	FINLAND
<a href="#">TC10 Conference 1989</a>	1989	Prague	CZECHOSLOVAKIA
<a href="#">TC10 Workshop 1988</a>	1988	Budapest	HUNGARY
<a href="#">TC10 Conference 1987</a>	1987	Paderborn	F. R. GERMANY
<a href="#">TC10 Conference 1986</a>	1986	Dubrovnik	YUGOSLAVIA
<a href="#">TC10 Conference 1981</a>	1981	London	UNITED KINGDOM
<a href="#">2-day Meeting of TC10 1980</a>	1980	Nienwagen	THE NETHERLANDS
<a href="#">TC10 Conference 1979</a>	1979	Karlovy Vary	CZECHOSLOVAKIA

## IMEKO World Congresses

<a href="#">I IMEKO World Congress</a>	1958	Budapest	HUNGARY
<a href="#">II IMEKO World Congress</a>	1961	Budapest	HUNGARY
<a href="#">III IMEKO World Congress</a>	1964	Stockholm	SWEDEN
<a href="#">IV IMEKO World Congress</a>	1967	Warsaw	POLAND
<a href="#">V IMEKO World Congress</a>	1970	Versailles	FRANCE
<a href="#">VI IMEKO World Congress</a>	1973	Dresden	GERMAN D. R.
<a href="#">VII IMEKO World Congress</a>	1976	London	UNITED KINGDOM
<a href="#">VIII IMEKO World Congress</a>	1979	Moscow	SOVIET UNION
<a href="#">IX IMEKO World Congress</a>	1982	Berlin (West)	F. R. GERMANY
<a href="#">X IMEKO World Congress</a>	1985	Prague	CZECHOSLOVAKIA
<a href="#">XI IMEKO World Congress</a>	1988	Houston/Texas	USA
<a href="#">XII IMEKO World Congress</a>	1991	Beijing	P. R. CHINA
<a href="#">XIII IMEKO World Congress</a>	1994	Torino	ITALY
<a href="#">XIV IMEKO World Congress</a>	1997	Tampere	FINLAND
<a href="#">XV IMEKO World Congress</a>	1999	Osaka	JAPAN
<a href="#">XVI IMEKO World Congress</a>	2000	Vienna	AUSTRIA
<a href="#">XVII IMEKO World Congress</a>	2003	Dubrovnik	CROATIA
<a href="#">XVIII IMEKO World Congress</a>	2006	Rio de Janeiro	BRAZIL
<a href="#">XIX IMEKO World Congress</a>	2009	Lisbon	PORTUGAL
<a href="#">XX IMEKO World Congress</a>	2012	Busan	REPUBLIC of KOREA
<a href="#">XXI IMEKO World Congress</a>	2015	Prague	CZECH REPUBLIC
<a href="#">XXII IMEKO World Congress</a>	2018	Belfast	UNITED KINGDOM
<a href="#">XXIII IMEKO World Congress</a>	2021	Yokohama	JAPAN
<a href="#">XXIV IMEKO World Congress</a>	2024	Hamburg	GERMANY



## 19th IMEKO TC10 Conference: “MACRO meets NANO in Measurement for Diagnostics, Optimization and Control”

### SPONSORS



Seeing beyond

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## 19th IMEKO TC10 Conference: “MACRO meets NANO in Measurement for Diagnostics, Optimization and Control”

### INVITED KEYNOTE LECTURERS

#### *Keynote speaker*

#### **Dr. Richard Quintanilha**

Optical System Engineer, Corporate Research & Technology Carl Zeiss AG, Carl-Zeiss-Straße 22, 73447 Oberkochen, Germany

Dr. Richard Quintanilha received his PhD degree in physics from the University of Grenoble, France in 2005, for his research in spectroscopic scatterometry carried out within Crolles 2 Alliance and CEA\LETI. He joined the National Institute for Standard and Technology (NIST), The USA, Gaithersburg, MD in 2006 where he worked in the development and research of an UV transmission microscope and a deep UV reflective microscope for standards and metrology mainly dedicated to microelectronic industry process control (CD measurement, defectivity, etc.). He joined ASML Research Netherlands B.V. Veldhoven, The Netherlands in 2010 in the Sensors, Metrology and Computational Modeling (SMC) group where his work was focused on metrology for future technology nodes. He joined in 2018 ZEISS-SMT in Oberkochen, Germany. His work was focused on metrology for EUV mirror characterization. Since 2022, He works in ZEISS AG Corporate Research and Technology as an Optical System Engineer.

#### Lecture: ***Carl ZEISS and Metrologies***

General introduction to ZEISS group and its different Segments with a special place for the Semiconductor Manufacturing Technology Segment. The talk will focus on manufacturing and associated metrology requirements challenges through some examples coming from different segments of the company. A more detail presentation of the DUV-EUV optics manufacturing and metrology is discussed.

## 19th IMEKO TC10 Conference: “MACRO meets NANO in Measurement for Diagnostics, Optimization and Control”

#### *Keynote speaker*

#### **Poul Erik Hansen**

Principal scientist at Principal scientist, Danich National Metrology Institute, Kogle Alle 5, DK-2970 Hørsholm, Denmark

Poul-Erik Hansen got his Ph.D. in Physics in 1998 at Aalborg University, Denmark. Since 2006 he has worked as a research scientist at Danish Fundamental Metrology in the field of surface metrology, scatterometry as well as ellipsometry and confocal microscopy. He also has an expertise in advanced mathematical modeling of the light matter interaction. Poul-Erik is a leader of several Danish projects on optical Metrology and scattering of nanosized objects and has authored more than 60 papers in international peer reviewed journals.

#### Lecture: ***Traceability and uncertainty in optical measurements***

The talk is meant to provide users of metrology and the general public with a simple yet comprehensive overview on the subject. It targets those who are not familiar with the topic and who require an introduction, as well as those who are involved in metrology at various levels but who want to know more about the subject or simply gain specific information. Metrology is the science of measurements and covers three main activities. 1) The definition of internationally accepted units of measurement, 2) The realization of units of measurement by scientific methods and 3) The establishment of traceability chains by determining and documenting the value and accuracy of a measurement and disseminating that knowledge. This talk focuses on the third aspect and we will show examples of current work to establish an internationally recognized traceability chain for optical microscopy, reflectometry, scatterometry and ellipsometry at the micrometre and nanometre scale. To do this we need measurement institutes/companies that can provide high quality measurement, fabrication institutes/ companies that can manufacture high quality physical samples and a protocol for how each participant should measure and analyse the samples to obtain the required measurand and uncertainty. All the data will then be compared and checked for internal conformity and if available conformity with reference measurement from an established traceability chain.

The talk also will address measurement techniques such as optical microscopy, spectroscopic scatterometry, spectroscopic ellipsometry and reflectometry as well as data processing and the measurement uncertainty.

## TC10 - Measurement for Diagnostics, Optimization & Control - Aims

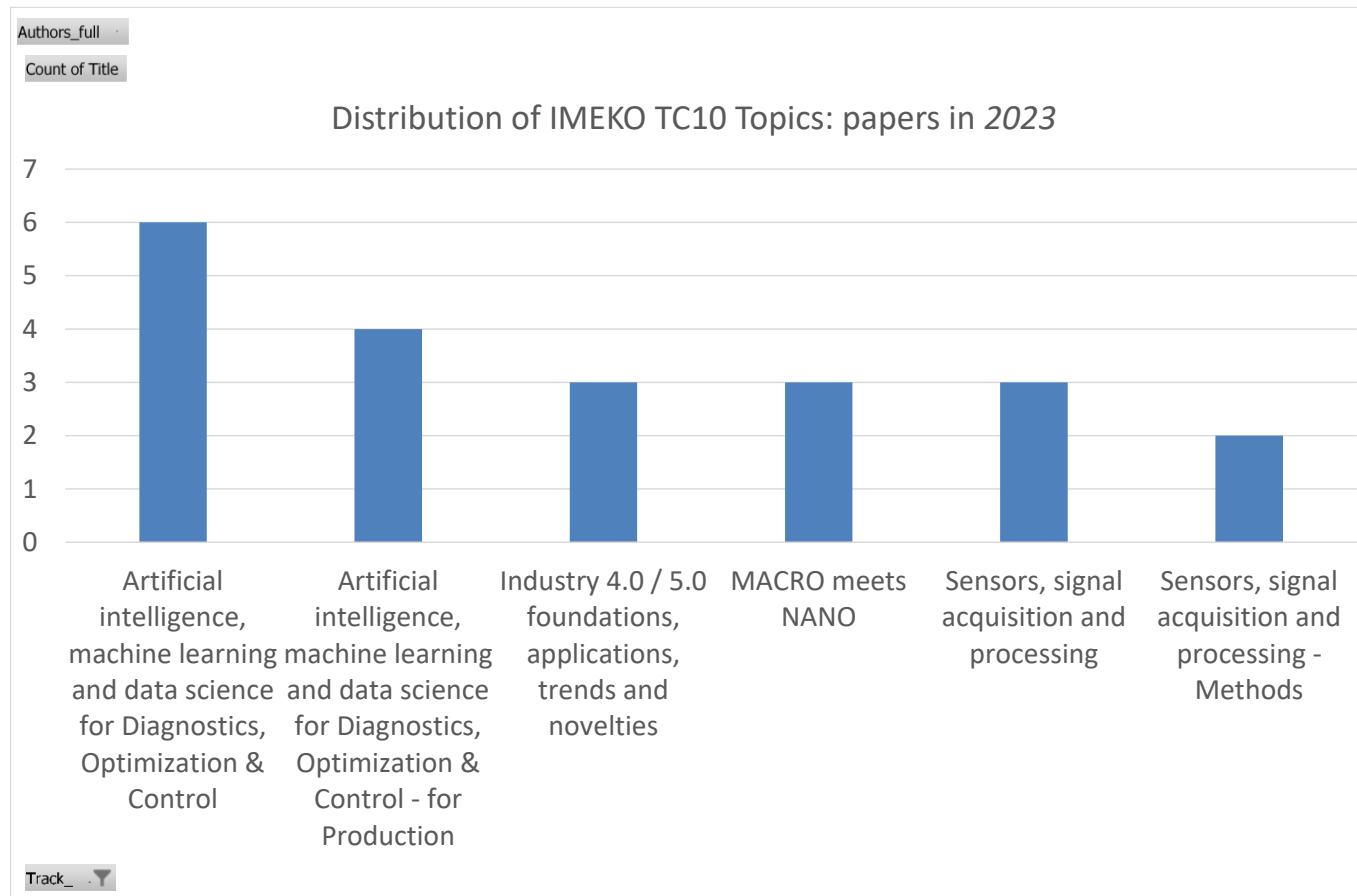
Aims and objectives of [IMEKO TC10 - Measurement for Diagnostics, Optimization & Control](#) are to facilitate the exchange of scientific and technical information on diagnostics, optimization & control methods, measurement, instrumentation and systems by organizing symposia, discussion meetings and encouraging the publication of scientific papers. Also, the co-operation between scientists and engineers in different subject areas in solving various diagnostics, optimization & control problems is supported.

### Topics:

- T1 - Basic principles and development trends in Measurement for Diagnostics, Optimization & Control
- T2 - Sensors, signal acquisition and processing for Diagnostics, Optimization & Control
- T3 - Condition monitoring and maintenance of industrial processes, plants and complex systems
- T4 - Failure & fault detection and prognosis
- T5 - Artificial intelligence, machine learning and data science for Diagnostics, Optimization & Control
- T6 - Industry 4.0 foundations, applications, trends and novelties
- T7 - Methods and algorithms for real-time Diagnostics, Optimization & Control
- T8 - In the loop testing, design, and simulation approaches of dynamic systems
- T9 - Embedded systems in Diagnostics, Optimization & Control
- T10 - Uncertainty in Diagnostics, Optimization & Control
- T11 - Digital transformation
- T12 - Internet of Things (IoT) oriented Measurement for Diagnostics, Optimization & Control
- T13 - Human aspects in Diagnostics, Optimisation & Control
- T14 - Measurement for Diagnostics, Optimization & Control for the improvement of quality of life and environment
- T15 - Product conformity assessment, quality management and process analysis
- T16 - Measurement for Diagnostics, Optimization & Control for safety and risk assessment
- T17 - Non-destructive Testing for Diagnostics, Optimization & Control
- T18 - Standards in Measurement for Diagnostics, Optimization & Control
- T19 - Mechanical systems' principles in Measurement for Diagnostics, Optimization & Control
- T20 - Instrument fault detection, optimization & control in autonomous driving vehicles
- T21 - Diagnostics, Optimization & Control applications in various sectors like industry, transportation, mechatronics, electronics, acoustics, urban systems, living environment, civil engineering, technology of health systems, avionics, automotive, energy, machining, green environment, water treatment and biomedical fields, etc.

# Key scientific topics - 2023 (21 published papers)

- **T5 - Artificial intelligence, machine learning and data science for Diagnostics, Optimization & Control**
- **T2 - Sensors, signal acquisition and processing for Diagnostics, Optimization & Control**
- **T6 - Industry 4.0 foundations, applications, trends and novelties**
- **MACRO meets NANO**



- **Increase impact**
- **Collaboration potential**
- **Follow others' results**





# IMEKO

International Measurement Confederation

**Measurement for Diagnostics, Optimization and Control**

Technical  
Committee  
**TC10**

Past: 2 + 1  
**Membership** candidate discussions

**Present: 2 new members**

***Assignment for ALL:  
looking for new members***

Name	Position	Country
<a href="#">Dr. Zsolt Janos Viharos</a>	TC10 Chairperson	HUNGARY
<a href="#">Prof. Lorenzo Ciani</a>	TC10 Vice Chairperson	ITALY
<a href="#">Dr. Piotr Bilski</a>	TC10 Scientific Secretary	POLAND
<a href="#">Prof. Álvaro Silva Ribeiro</a>		PORTUGAL
<a href="#">Prof. Marcantonio Catelani</a>	Honorary member	ITALY
<a href="#">Prof. Laszlo Monostori</a>		HUNGARY
<a href="#">Prof. Artur Lopes Ribeiro</a>		PORTUGAL
<a href="#">Yakov Ben-Haim</a>		ISRAEL
<a href="#">Prof. Eduard Egusquiza</a>		SPAIN
<a href="#">Prof. B. K. N. Rao</a>		UNITED KINGDOM
<a href="#">Prof. He Zhengjia</a>		CHINA
<a href="#">Prof. Romauld Zielonko</a>		POLAND
<a href="#">Dr. Eng. Yukio Hiranaka</a>		JAPAN
<a href="#">Dr. Justinas Janulevicius</a>		LITHUANIA
<a href="#">Dr. Lauryna Siaudinyte</a>		NETHERLANDS
<a href="#">Prof. Helena Geirinhas Ramos</a>		PORTUGAL
<a href="#">Dr. Oleg Bushuev</a>		RUSSIA
<a href="#">Prof. Ephraim Suhir</a>		USA
<a href="#">Prof. Diego Galar</a>		SWEDEN
<a href="#">Dr. Oleksandr I. Shevchenko</a>		UKRAINE
<a href="#">Mr Balázs Scherer</a>		HUNGARY
<a href="#">Prof. Giulio D'Emilia</a>		ITALY
<a href="#">Prof. Dr. Ing. David Delaux</a>		FRANCE
<a href="#">Dr. Marco Carratù</a>		ITALY
<a href="#">Dr. Gábor Nick</a>		HUNGARY
<a href="#">Gabriele Patrizi</a>		ITALY
<a href="#">Prof. Chao-Ching Ho</a>		TAIWAN
<a href="#">Ádám Szaller</a>		HUNGARY

# Key, actual challenges

- On TC level
  - **Internationalization**
    - 41 IMEKO member „country” vs. 8-10 „TC10 active member country”
      - The TC10 topic is everywhere → finding the active, motivated people in additional IMEKO countries
        - **Missing:** Albania, **Austria**, Belgium, Bosnia and Herzegovina, Brazil, Bulgaria, Canada, **China**, Congo, Croatia, Czech Republic, Finland, **Germany**, Greece, India, Kazakhstan, Kenya, Korea, Romania, Rwanda, Russia, Serbia, Slovakia, Slovenia, South Afrika, Spain, Switzerland, Thailand, Türkiye, Uganda, Ukraine, United Arab Emirates, **United Kingdom**, **USA**
        - BUT: The Netherlands...Taiwan...
    - Finding successors for *Inactive members*
    - *How to share the work* among TC10 leaders
    - *Conference* host country: having *more papers/participants by the host*
    - Various difficulties with the new conferencing system (support needed)
    - Lack of joint scientific projects
  - On IMEKO level
    - TC Functioning WG – to continue

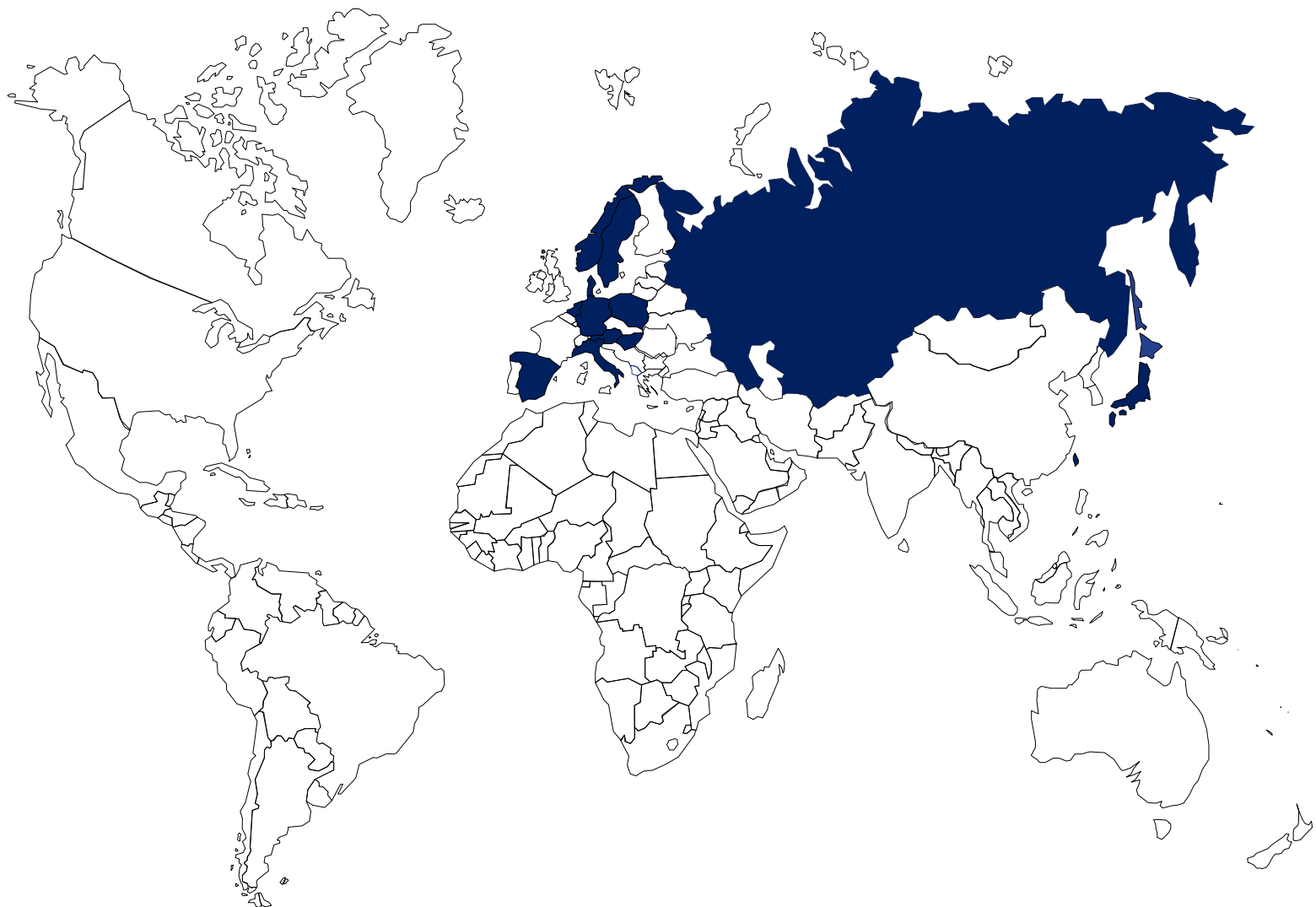
# Encouraging new members

- **The main responsibilities for current and future IMEKO TC10 members:**
  - Do research in our TC10 fields, send papers and ***participate (with presentations) on (all) the TC10 conferences, workshops and the IMEKO Word Congresses***
  - Explore, get in contacts and **build relationship with researchers in his/her own country doing research in our TC10 fields – call attention to IMEKO TC10 results, conferences, papers in their country**
  - **Do networking inside our TC10, do common projects, expert exchange, common scientific collaborations, etc.**
  - ***Enjoy the scientific life inside our IMEKO TC10 on Diagnostics, Optimization and Control***
- **Sending an**
  - (preferred Europass) CV and
  - a short motivation letter

**to TC10 Chairperson ([viharos.zsolt@sztaki.hu](mailto:viharos.zsolt@sztaki.hu)) with cc. to [imeko@hunmeko.org](mailto:imeko@hunmeko.org) and**

  - the TC10 Chairperson (Dr. Zsolt János Viharos) will organise the next steps:
    - discussion with the candidate
    - nomination to IMEKO secretary
    - IMEKO secretary will organize the approval from the relevant NMO presidents
  - ***Having all the documents, the approval will be in next IMEKO GC meeting***
    - This will be the starting day of the membership

## Authors (from 13 countries)







## Contacts

Prof. Marcantonio Catelani (Honorary member)	ITALY
Prof. Álvaro Silva Ribeiro	PORTUGAL
Prof. Laszlo Monostori	HUNGARY
Prof. Artur Lopes Ribeiro	PORTUGAL
Prof. Yakov Ben-Haim	ISRAEL
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Dr. Eng. Yukio Hiranaka	JAPAN
Dr. Justinas Janulevicius	LITHUANIA
Dr. Lauryna Siaudinyte	THE NETHERLANDS

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President of the Hungarian National IMEKO Committee (Member Organisation, MO)  
Institute for Computer Science and Control (SZTAKI), Center of Excellence in Production  
Informatics and Control, Eötvös Lóránd Research Network (ELKH), Center of Excellence of the  
Hungarian Academy of Sciences (MTA), Budapest, Hungary  
Research Laboratory on Engineering and Management Intelligence  
[viharos.zsolt@sztaki.hu](mailto:viharos.zsolt@sztaki.hu)

**Prof. Lorenzo Ciani**

Vice Chairperson of the IMEKO TC10 on Measurement for Diagnostics, Optimization and  
Control  
University of Florence, Florence, Italy  
School of Engineering  
DINFO - Department of Information Engineering  
[lorenzo.ciani@unifi.it](mailto:lorenzo.ciani@unifi.it)

**Prof. Piotr Bilski**

Scientific Secretary of the IMEKO TC10 on Measurement for Diagnostics, Optimization and  
Control  
Warsaw University of Technology  
Faculty of Electronics and Information Technology  
Institute of Radioelectronics  
Politechniki 1 Warsaw 00-661 POLAND  
[piotr.bilski@pw.edu.pl](mailto:piotr.bilski@pw.edu.pl)

**International, Technical Programme Committee Members**

(Invited, Member of IMEKO TC10)

Prof. Marcantonio Catelani (Honorary member)	ITALY
Prof. Álvaro Silva Ribeiro	PORTUGAL
Prof. Laszlo Monostori	HUNGARY
Prof. Artur Lopes Ribeiro	PORTUGAL
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Dr. Gábor Nick	HUNGARY
Dr. Gabriele Patrizi	ITALY



# Thank you for the excellent operative organization!

- 150+ emails
- 20+ online meetings
- 40+ calls
- 50+ messages
- ...



Dr. Lauryna Siaudinytė



Judit Stefkó  
Congress Ltd.

- Outcomes

1. Proceedings of the conference

- NOT Open Access

2. Proceedings on the IMEKO website

- Open Access
- **With DOI !**
- Indexed in many databases

3. Special issue(s)

- Case-based
- Full review - risky

IMEKO TC10 Conference on MAC x +

imekotc10-2023.sztaki.hu/index.php

Proman 1.0 - EMI P... NAPELEM\_GROWAT... Neptun.Net PE\_OW... Zsolt János Dr. Viha... Fájlok - SZTAKI Nex... EPIC new - Google... Boards | Trello TC10 MemberQues... Adatelemzési képzé...

**IMEKO** International Measurement Confederation **TC10** Technical Committee **Measurement for Diagnostics, Optimization and Control**

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**Conference on MACRO meets NANO in Measurement for Diagnostics, Optimization and Control**  
Delft, The Netherlands on September 21-22, 2023

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The Conference is a forum for advancing knowledge and exchange ideas on methods, principles, instruments, technologies and IT tools, standards, industrial applications, conformity assessment, quality management and measurement challenges on Diagnostics, Optimization and Control as well as their diffusion across the scientific community. Participants have an excellent opportunity to meet top specialists from industry and academia all over the world and to enhance their international co-operation. The programme will feature scientists and experts as leading keynote speakers for selected presentations on the main topics of the Conference.

**CALL FOR PAPERS**

Authors are kindly invited to submit extended abstracts in the appointed scientific topics, three to four pages long in A4 format. The abstract should report original research results of theoretical or applied nature and should explain the significance of the contribution to the research field. The abstracts will be reviewed by the International Programme Committee. Electronic abstracts must be in Adobe Acrobat (pdf) and should be sent according to the procedure described on <https://www.imekotc10-2023.sztaki.hu/>. Proceedings identifier: ISBN: 978-92-990090-4-8.

**SPECIAL ISSUE**

Selected papers of the conference will be invited to the Measurement, Measurement Sensors and Acta IMEKO Special Issues. All submitted papers will undergo a regular peer review process. The manuscript MUST be significantly extended beyond the IMEKO TC10 conference paper.

**SCIENTIFIC TOPICS**

- Basic principles and development trends in Measurement for Diagnostics, Optimization & Control
- Sensors, signal acquisition and processing
- Failure & fault detection and prognosis
- Artificial intelligence, machine learning and data science for Diagnostics, Optimization & Control
- Industry 4.0 / 5.0 foundations, applications, trends and novelties

**IMEKO**



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Delft, The Netherlands on September 21-22, 2023.

Organiser: Institute for Computer Science and Control (SZTAKI)

# PROCEEDINGS

Prepared by



Sponsors



Editors: Dr. Zsolt János Viharos; Prof. Lorenzo Ciani; Prof. Piotr Bilski

Identification:

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19<sup>th</sup> IMEKO TC10 Conference  
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pillars is not taken into account in the inverse modelling. Specifically, we find for  $R=1.0$  that the estimated width is 320 nm, instead of 340 nm as found for the corner-rounded pillars. On the other hand, the estimated height is 140 nm in both cases.

programme co-financed by the Participating States and from the European Union's Horizon 2020 research and innovation programme. This work is partly funded by The Danish Agency for Higher Education and Science.

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#### VII. CONCLUSIONS AND OUTLOOK

In this paper, we have discussed the fabrication of reference samples for nano-structured devices. According to the process chain shown, several such elements were fabricated and are subsequently investigated by SEM and scatterometry methods. Work on the reconstruction has been initiated.

#### VIII. ACKNOWLEDGMENTS

This project (2020D04 ATMOC and 20FUN02 POLight) has received funding from the EMPIR.



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László Móricz, Zsolt János Viharos

[Vibration Based Cutting Tool Path Differentiation by Feature Selection](#)

During machining along a complex tool path, it is difficult to connect the change in the amplitude and in the frequency of the recorded vibration signals to the actual state of tool wear. In this article, a method is presented in which the tool wear processes that occur during the machining of a complex geometry (cooling pocket formed on the ceramic coating of the turbine blade) can be evaluated based on the vibration data series recorded during the machining differentiating of some elements of the complex path movement performed by the tool.

Adrian Bilski

[Wind Generation Forecast With the Use of AI-Based Regression Methods](#)

The topic of the paper is the presentation of the methodology and the results of forecasting energy generation by the wind turbine with the utilization of three regression methods: factorization machines, decision trees and random forests. The data coming from the wind farm in Turkey was first preprocessed to facilitate prediction task. The prediction of the energy production.

Monica Egusquiza; Alex Presas; David Valentin; Carme Valero; Beibei Xu; Diyi Chen; Eduard Egusquiza

[Diagnostics of a hydraulic turbine failure](#)

This paper presents the failure analysis and diagnostic of a hydraulic turbine. Shortly after a maintenance revision the thrust bearing of the turbine was destroyed when the turbine was put into operation. The damaged bearing was examined and the possible causes discussed. To identify the problem that led to the failure of the thrust bearing, a comprehensive on-site measurement campaign was done. Vibrations, pressures, temperatures and operating parameters were acquired at different operating conditions of the turbine. The analysis of the data allowed to determine the source of the problem and to implement a solution.

Mirko Marracci, G. Caposciutti, A. Buffi, G. Bandini and B. Tellini

[Failure limit analysis for Li-ion batteries using Ragone plot: a preliminary study](#)

In this paper, a new possible definition of failure zone for Li-ion batteries is proposed. Based on the general concept that a battery can be considered failed when its performance no longer meets the requirements of the application for which it is designed, a new application-dependent failure zone definition is proposed using the Ragone plot of the cell. The results of an experimental campaign to validate the proposal are presented and discussed in the paper.

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**Vibration Based Cutting Tool Path Differentiation by Feature Selection**  
László Móricz, Zsolt János Viharos

**Abstract:** During machining along a complex tool path, it is difficult to connect the change in the amplitude and in the frequency of the recorded vibration signals to the actual state of tool wear. In this article, a method is presented in which the tool wear processes that occur during the machining of a complex geometry (cooling pocket formed on the ceramic coating of the turbine blade) can be evaluated based on the vibration data series recorded during the machining differentiating of some elements of the complex path movement performed by the tool.

**Keywords:** micro-milling; ceramics material; vibration; data analysis; Responsible Consumption and Production

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Warsaw, Poland, September 26–27, 2022

## Vibration Based Cutting Tool Path Differentiation by Feature Selection

László Móricz <sup>1,2</sup> Zsolt János Viharos <sup>3,4</sup>

<sup>1</sup> Zalaegerszeg Center of Vocational Training, ZSZC Ganz Ábrahám Technical School, Zalaegerszeg, Hungary, moricz1888@gmail.com  
<sup>2</sup> University of Pannonia, Faculty of Engineering, Mechatronic Education and Research Institute, Zalaegerszeg, Hungary  
<sup>3</sup> Institute for Computer Science and Control (SZTAKI), Centre of Excellence in Production Informatics and Control, Center of Excellence of the Hungarian Academy of Sciences (HAS), Eötvös Loránd Research Network (ELKH), Budapest, Hungary, viharos.zsolt@sztaki.hu  
<sup>4</sup> John von Neumann University, Kecskemét, Hungary

**Abstract** – During machining along a complex tool path, it is difficult to connect the change in the amplitude and in the frequency of the recorded vibration signals to the actual state of tool wear. In this article, a method is presented in which the tool wear processes that occur during the machining of a complex geometry (cooling pocket formed on the ceramic coating of the turbine blade) can be evaluated based on the vibration data series recorded during the machining differentiating of some elements of the complex path movement performed by the tool.

**Keywords** – micro-milling, ceramics material, vibration, data analysis, Responsible Consumption and Production

### 1. INTRODUCTION

Vibration analysis is a process that monitors vibration levels and investigates the patterns in vibration signals. It is commonly conducted both on the time waveforms of the vibration signal directly, as well as on the frequency spectrum, which is obtained by applying Fourier Transform on the time waveform [1][2][3]. The time domain analysis, on chronologically recorded vibration waveforms (Fig. 1.), reveals when and how abnormal vibration events occur, by extracting and studying parameters including but not limited to root-mean-square (RMS), standard deviation, peak amplitude, kurtosis, crest factor, skewness and many others based on the original, measured vibration signal. Time domain analysis is capable of evaluating the overall condition of the targets being monitored. Frequency analysis decomposes time waveforms and describes the repetitiveness of vibration patterns, so that the frequency components can be investigated. Additionally, the well-

facilitates fast and efficient frequency analysis, as well as the design of various digital noise filters [1][4][5]. Vibration can be measured through various types of sensors. Based on different types of vibrations, there are sensors designed to measure displacement, velocity and acceleration, with different measuring technologies, such as piezoelectric (PZT) sensors, microelectromechanical sensors (MEMS), proximity probes, laser Doppler vibrometer and many others. PZT sensors, the most commonly used sensor, generate voltages when deformed. The voltage signals can be digitalised and translated to represent the vibrations. When selecting suitable vibration sensors, the vibration levels/dynamic range and maximum frequency range/bandwidth should be considered, as well as the other operating environment such as temperature, humidity and pH level.

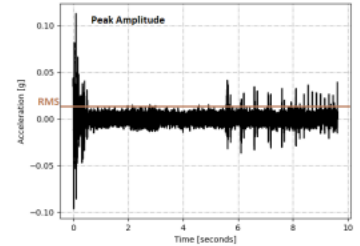
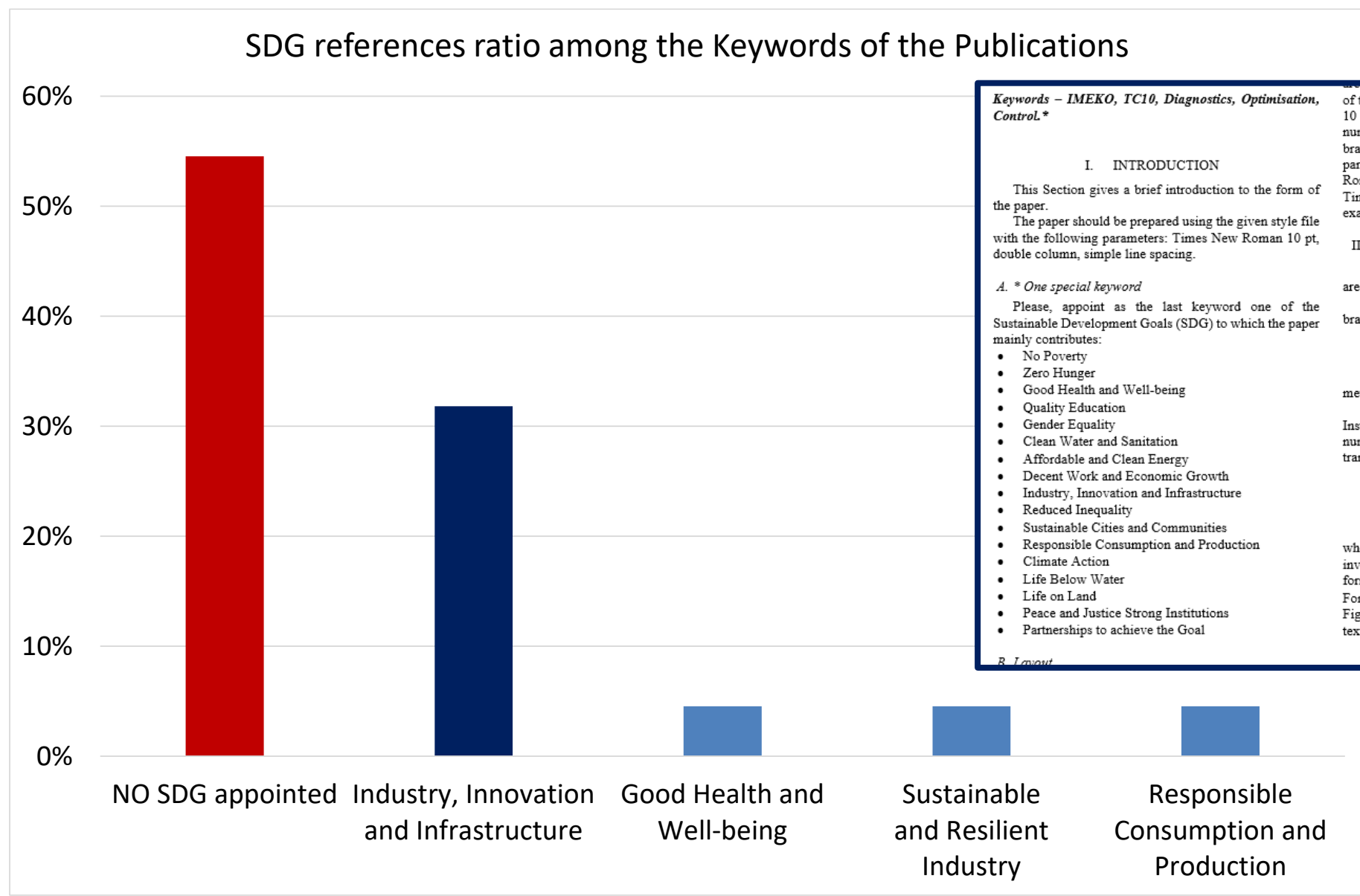


Fig. 1. Recorded vibration signals in time domain [1]

Vibration signals are usually below 20 kHz, except for certain vibration resonances that can reach beyond that. In practice, the sampling rate should be carefully chosen, to



# Keywords vs. SDG (Sustainable Development Goals)





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9:00 - 9:30	REGISTRATION - Hotel Arsenaal
9:30 - 10:00	<b>Welcome, Conference Openning - Hotel Arsenaal</b>
10:00 - 10:45	<b>Invited Key Lecturer: Dr. Richard Quintanilha</b> Optical System Engineer Corporate Research & Technology; Carl Zeiss AG Carl ZEISS and Metrologies
10:45 - 11:00	COFFEE BREAK - Hotel Arsenaal
<b>Scientific session</b>	<b>Session chair: Dr. Zsolt János Viharos - Artificial intelligence, machine learning and data science for Diagnostics, Optimization &amp; Control - for Production</b>
11:00 - 11:20	Chao-Ching Ho, Chun-Han Liu, Ming-Chieh Kao: Multi-task Learning Based on Deep Convolutional Neural Networks for Surface Defect Detection of Metal Gaskets
11:20 - 11:40	Dennis Grunert, Hellmich, Jan Hendrik, Henrik Heymann, Maik Frye, Robert H Schmitt: Machine Learning Management Model for Production
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12:00 - 12:20	Leonhard Czarnetzki, David Karnok, Viola Gallina, Johannes Breitschopf, Gashi Milot, Matthias Karner, Catherine Laflamme: Improving the Planning Quality in Practice with Artificial Intelligence
12:20 - 13:20	LUNCH - Hotel Arsenaal

Scientific session	Session chair: Prof. Lorenzo Ciani - Artificial intelligence, machine learning and data science for Diagnostics, Optimization & Control
13:20 - 13:40	Marco Carratù, Vincenzo Gallo, Antonio Pietrosanto, Gabriele Patrizi, Alessandro Bartolini, Lorenzo Ciani, Marcantonio Catelani: A deep learning method for current anomaly detection
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15:20 - 15:50	COFFEE BREAK - Hotel Arsenaal
15:50 - 17:00	<b>All Participants - IMEKO TC10 Meeting</b>
19:00 -	<b>Gala Dinner in <u><a href="#">Delfts Brouwhuis</a></u></b> Hippolytusbuurt 43; 2611HM Delft; 06-43255788



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Scientific session	Session chair: Prof. Piotr Bilski - Sensors, signal acquisition and processing
9:00 - 9:20	Gabriele Patrizi, Marco Carratù, Lorenzo Ciani, Paolo Sommella, Roberto Singuaroli, Marcantonio Catelani, Antonio Pietrosanto: Dynamic characterization of MEMS-based Inertial Unit under combined vibration stresses
9:20 - 9:40	Zsolt Tóth, Eszter Kocsis, Attila Lukács, István Szalai: No-clean flux residues detection with impedance measurements
9:40 - 10:00	Giulio D'Emilia, Luciano Chiominto, Antonella Gaspari, Emanuela Natale, Andrea Prato, Alessandro Schiavi: A contribution to trustworthiness of data from digital MEMS accelerometers for smart mobility
10:00 - 10:20	Raissa Schiavoni, Antonio Masciullo, Andrea Cataldo: Skin monitoring and diagnostics: towards a wearable low-cost system
10:20 - 10:40	Alexander Shestakov, Olga Ibryaeva, Victoria Ereemeeva, Vladimir Sinitsin: The Detection of Rotor Bar Faults in Induction Motors Using the Recursive Matrix Pencil Method
10:40 - 11:10	COFFEE BREAK - Hotel Arsenaal
Scientific session	Session chair: Prof. Giulio D'Emilia - Industry 4.0 / 5.0 foundations, applications, trends and novelties
11:10 - 11:30	Botond Kádár, Eduardo Colangelo, Gábor Nick, László Fükő, Ádám Szaller: Flexible Manufacturing Concept at Bosch: A low-cost implementation of an Industry 4.0 concept
11:30 - 11:50	Ferenc Kása, Péter Wolf, Tamás Gyulai, Zsolt János Viharos: Learning Factories towards Industry 5.0: Evolutionary or Revolutionary?
11:50 - 12:10	Marc Vila Forteza, Ajit Kumar Verma, Diego Galar Pascual, Uday Kumar: RELIABILITY PREDICTION OF CENTRIFUGAL PUMPS IN DIGITIZED OIL & GAS ENVIRONMENT
12:10 - 13:00	LUNCH - Hotel Arsenaal

<b>13:00 - 13:40</b>	<b>Invited Key Lecturer: Poul Erik Hansen</b> Principal scientist Danish National Metrology Institute Traceability and uncertainty in optical measurements
Scientific session	Session chair: Dr. Lauryna Siaudinytė: MACRO meets NANO
13:40 - 14:00	Atul Tiwari, Sebastian Heidenreich, Victor Soltwisch: Bayesian approach for determining the optical constants of layered systems using EUV reflectometry: The effect of different priors
14:00 - 14:20	Poul-Erik Hansen, Lauryna Siaudinyte, Thomas Siefke: In situ calibration of numerical aperture effects in optical microscopes
14:20 - 14:40	Thomas Siefke, Astrid Tranum Rømer, Lauryna Siaudinytė, Poul-Erik Hansen: Fine details of structural deviations in reference samples for scatterometry
14:40 - 15:10	COFFEE BREAK - Hotel Arsenaal
<b>15:10 - 16:00</b>	<b>Closing and Award Ceremony - Hotel Arsenaal</b>



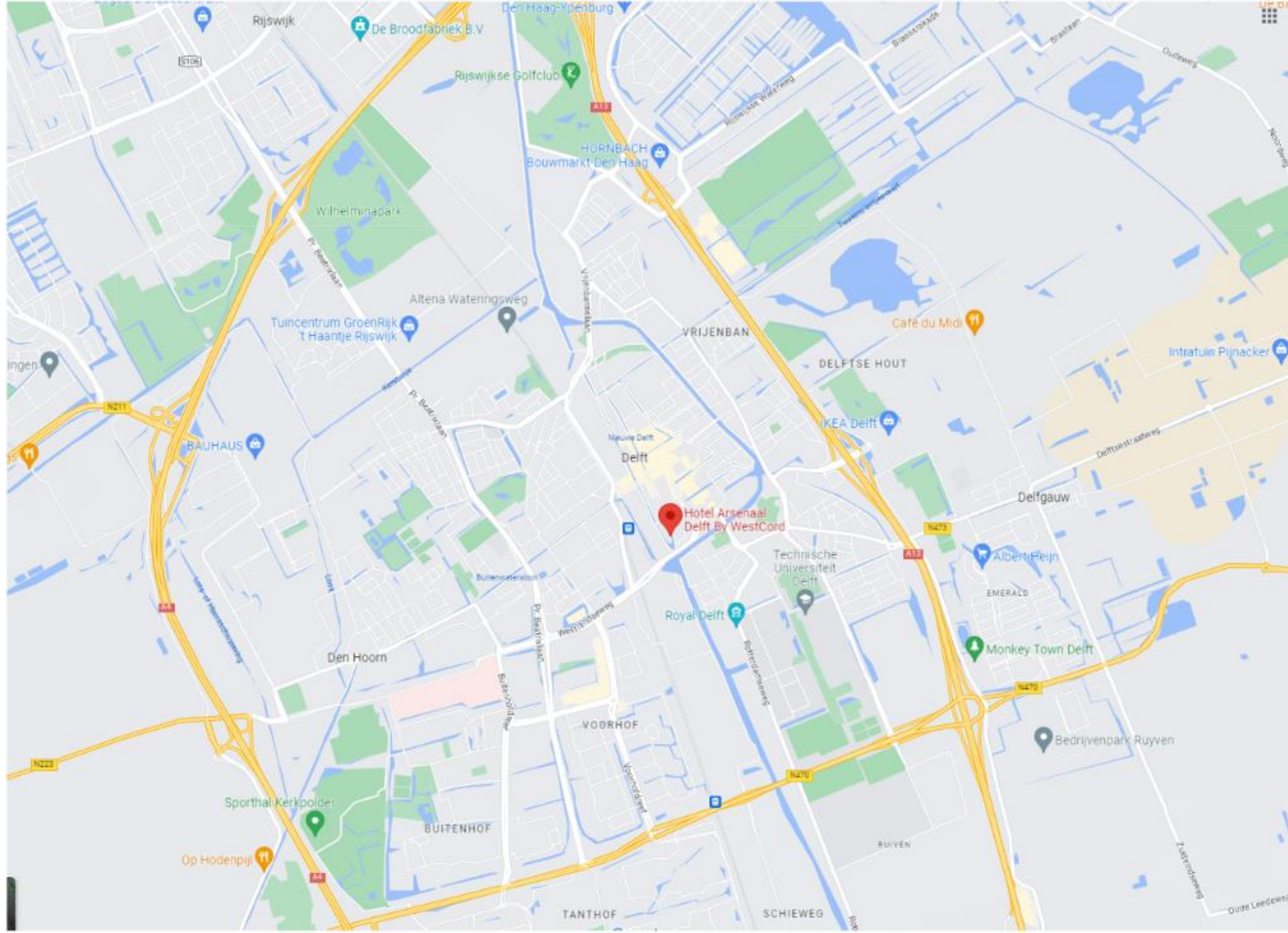
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- Best Paper
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- Best Paper presented by a Young Researcher  
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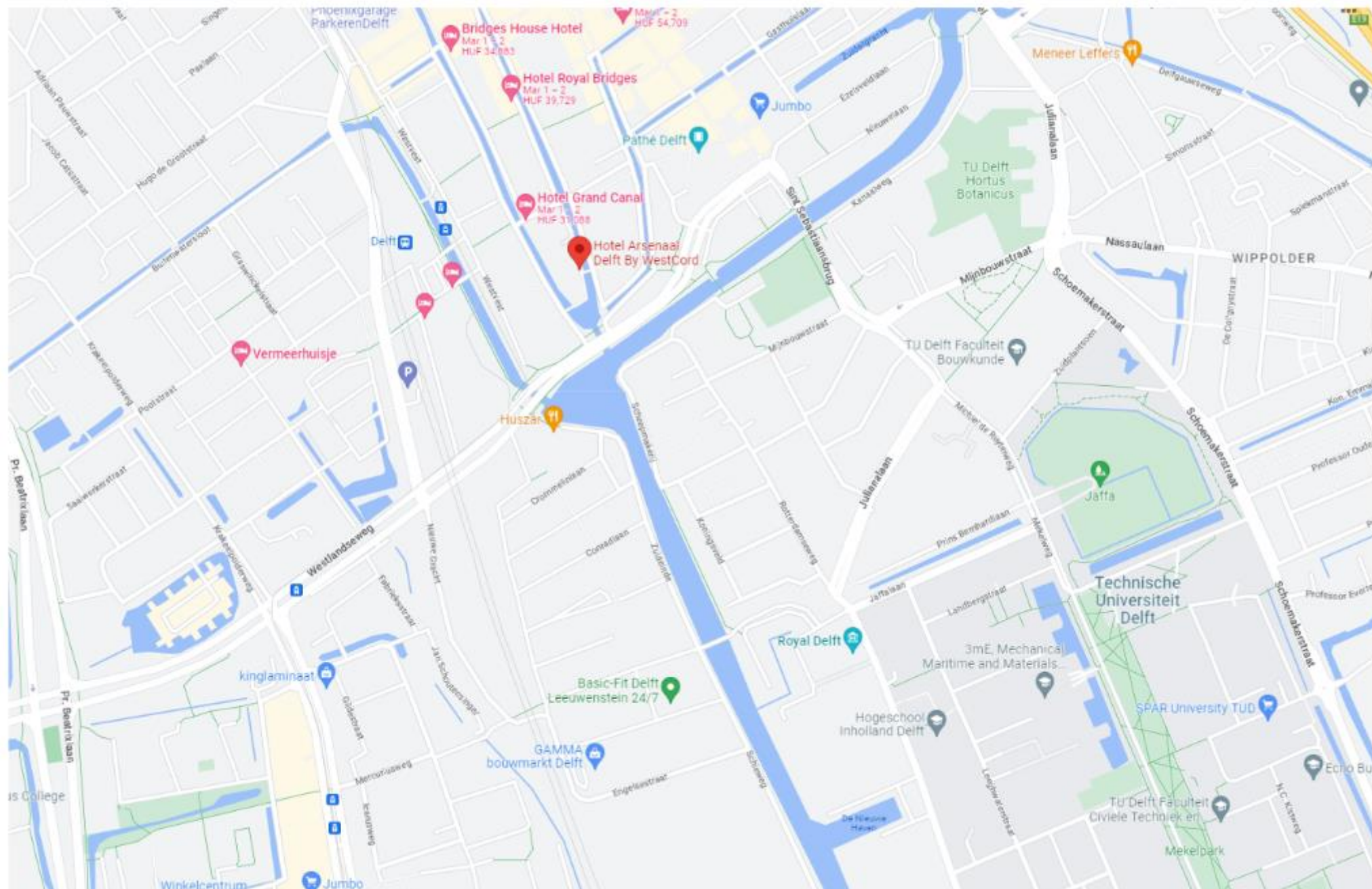














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Venue of the 19th IMEKO TC10 Conference: "MACRO meets NANO in Measurement for Diagnostics, Optimization and Control" to be held in Delft, The Netherlands on September 21-22, 2023:

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PORK NECK, SILVER ONIONS, MUSHROOMS AND CARROTS, FRIES AND A SMALL SALAD

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ASK FOR THE CATCH OF THE DAY

#### FLAMMKUCHEN (V)

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CHERRY TOMATO AND GRATED HARD CHEESE

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TOMATO COMPOTE, BACON MAYONNAISE, CRISPY ONION RINGS, CHEDDAR CHEESE AND FRIES

### DESSERT CHOICE FROM:

#### 'CAFÉ GLACÉ'

VANILLA ICE CREAM WITH COFFEE SAUCE,  
FRANGELICO SABAYON AND COFFEE CRUMBLE

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FOREST FRUIT COMPOTE AND  
STRAWBERRY ICE CREAM

+ 2 drinks

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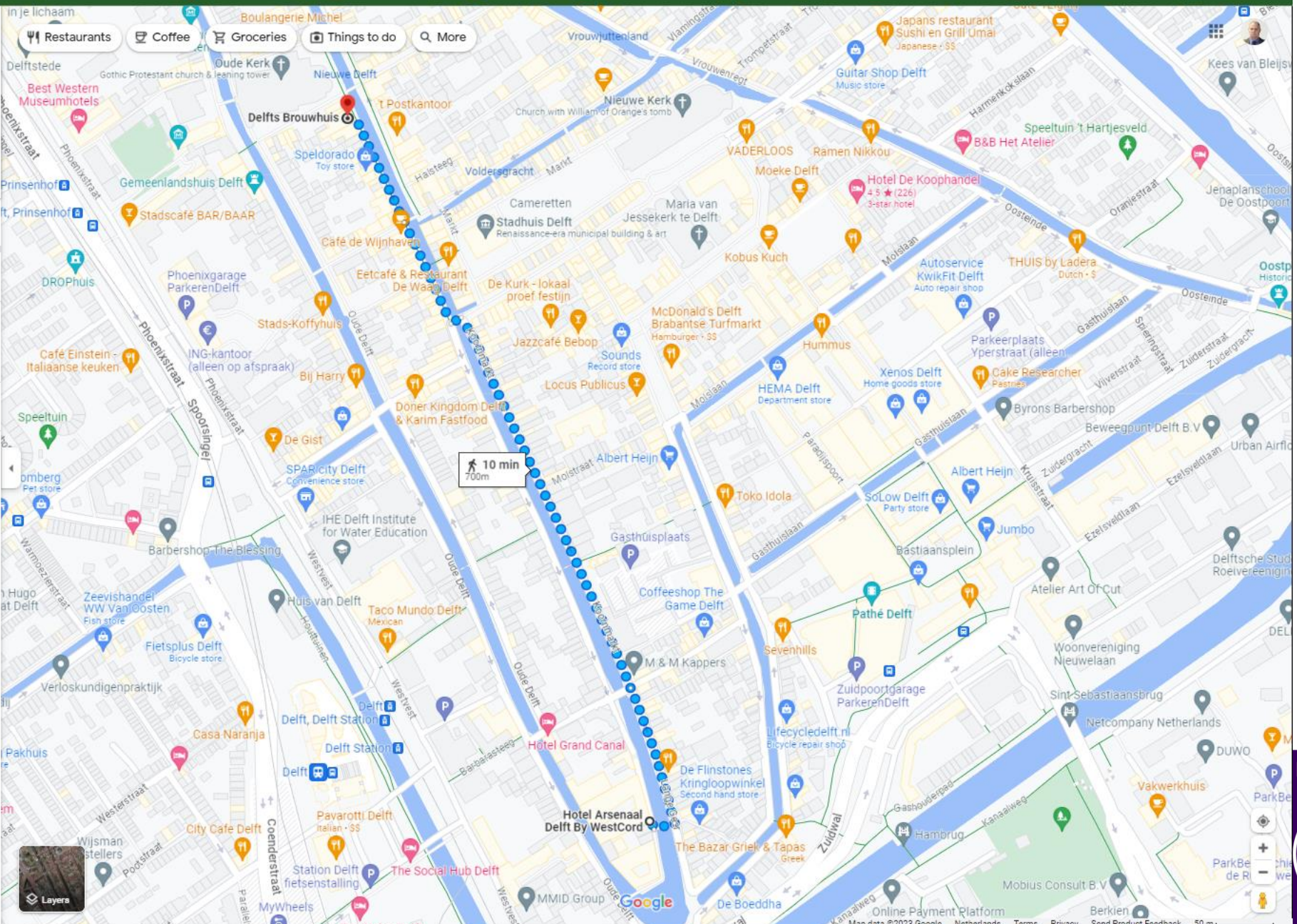
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Senior research fellow, Institute for Computer Science and Control

Vice Dean for Science of the John von Neumann University

President of the Hungarian Member Organisation of IMEKO

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